Food Safety CODEX HACCP	TH & CO-TRADING PTY LTD Suite 3C, level 2, 58 Victor Crescent Narre Warren 3805	Product Specification	
Origin	INDONESIA, VIETNAM	Date of	3.5.2024
		issue	
Product Code(s)	HS1201-1289	Supersedes	19.12.2023
Product	CASSIA COIL AND BARK	Page 1 of 3	

# Product Description:

An aromatic spice derived from the dried bark of the *Cinnamomum Cassia* tree. Cassia is characterised by its sweet hot flavour and pungent sweet aroma. A product commonly used as a flavour in culinary cooking or for medicinal purposes.



## Organoleptic properties:

Colour from brown - reddish brown Odour pungent, spice free from offending odours Taste sweet spice and free from offending flavours.

### **Physical /Grade Parameters:**

Grades	Product Description	Tolerances
Cassia Coil	- 60%+ Double curled coils of varying length, not	
8cm AA cut	exceeding a 0.02% variation of the specified length	- Foreign objects
	requirement.	(Glass, Metal,
	- 8cm length	Timber) 0%
	Not more than 4mm thick	- Live insects 0%
Cassia Coil	- 60%+ single curled coils of varying length, not	
8cm A cut	exceeding a 0.02% variation of the specified length	- Broken 10% max
	requirement.	
	- 8cm length	- Extraneous matter
	Not more than 4mm thick	1% max target nil
Cassia YB3 /	- 80% minimum open cut cassia without cover	- Volatile oil 1-
open cut	(outer bark)	3.5%
	- Size 7cm-14cm	0.070
	- Thickness 1-3mm	- Moisture 14%max
Cassia Bark	- Cassia pieces of various size 0.2cm – 7cm	
/ Pieces	- Max 10% granule/ powder	

Note: Country of origin will affect the VO content and thickness of the bark.

Vietnamese generally has a higher VO. Indonesian usually has a slightly sweeter flavour and thinner coil.

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## Microbial Parameters:

#### Non steamed:

Parameters	Quality Standard.
Salmonella	Absent in 25g
E. Coli	<10cfu/g

### Steam sterilized:

Parameters	Quality Standard.
Salmonella	Absent in 25g
Listeria	Absent in 25g
E. Coli	<10cfu/g
Total Plate count	<100,000cfu/g
Yeast and Mould	<1000cfu/g
Aflatoxin	<15ppb

Nutrition Information				
Servings per package:	1000.00			
Serving size:	100.00	g		
	Average Quantity Serving	per	Averag Quantit 100 g	
Energy	1040	kJ	1040	kJ
Protein	4.2	g	4.2	g
Fat, total	2.7	g	2.7	g
- saturated	0.1	g	0.1	g
Carbohydrate	25.5	g	25.5	g
- sugars	13.8	g	13.8	g
Sodium	44	mg	44	mg

## **Nutritional Information:**

Nutritional information is a theoretical calculation derived from the FSANZ nutrient calculator.

## Shelf Life:

Product best before is 24 months from the date of production.

### Storage and Handling:

Product should be stored in ambient conditions (<20°C) with a maximum relative humidity of 59%. Product should be kept free from direct sunlight in air tight containers/bags. Storage areas should be clean and regularly treated against pests.

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<u>Allergen</u>	Present in Product
	YES / NO
Cereals containing gluten&their products(wheat,rye,barley,oats,spelt)	No
Crustacea & crustacea products	No
Egg & egg products	No
Fish & Fish Products (including molluscs w/wout shells & fish oils)	No
Lupin & Lupin products	No
Milk & Milk products	No
Peanuts & Peanut Products	No
Sesame Seeds & sesame products	No
Soy & soybean products	No
Tree nuts & tree nut products	No
Sulphites, present in ingredients, additives or processing aids*	No

## Packaging/Weight:

Packaging bulk 20kg carton with inner liner or 20x1kg bags in an outer carton.

### Intended Use:

Food supplied as an ingredient for use in further manufacturing or processing.

#### Non Irradiation & Ethylene Oxide Statement:

This product is declared free from exposure or treatment from sources of irradiation and ethylene oxide.

### **Genetic Modification:**

This product and any processing aids used in the preparation of this product are declared free from genetic modification.