		RATH & CO-TRADING PTY LTD Suite 3C, level 2, 58 Victor Crescent Narre Warren 3805		Product Specification	
Origin		THAILAND		Date of issue	2.4.2024
Product Code(s)		DF1125, DF1126, DF1141		Supersedes	17.3.2020
Product		PAPAYA NATURAL		Page 1 of 3	

Product Description:

Papaya is a fruit derived from the Carica papaya tree of the plant family Caricaceae. The fruit is prepared through slicing, drying and processing to create a range of snack products.


Organoleptic properties:

Colour natural orange red - red
 Odour typical of dried papaya, without offending foreign odour
 Taste sweet.
 Appearance – Not too hard, soft or sticky

Physical /Grade Parameters:

Product	Ingredients	Chemical Information	Tolerances	size
Papaya slice natural	- Papaya: 39.67-61.97% - Cane Sugar: 38-60% - SO2 0.03-0.3%	- Total Sugar :72-85% - PH: 4.4 - 4.9% max - Sulphur Dioxide:300 ppm max (E223)	- Foreign matter <0.1% (does not include glass or metal) - Live insect 0% - Moisture:18% Max	W 1.5-5.0 cm L 2.5-6.0 cm D 0.2-0.6 cm
Papaya diced natural 8-10mm	E223			W 0.8-1.2 cm L 0.8-1.2 cm D 0.5-1.2 cm
Papaya Snack 6-12mm Natural colour				W. 6-12mm L. 6-20mm D. ≤15mm

Microbial Parameters:

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Parameters	Quality Standard.
Salmonella	Absent in 25g
Coliforms	<3MPN/g
E. Coli	<3MPN/g
Total Plate count	<10000cfu/g
Yeast and Mould	<100cfu/g

Nutrition Information		
Servings per package:	100.00	
Serving size:	100.00 g	
	Average Quantity per Serving	Average Quantity per 100 g
Energy	1220 kJ	1220 kJ
Protein	1.4 g	1.4 g
Fat, total	0.4 g	0.4 g
- saturated	0.1 g	0.1 g
Carbohydrate	64.8 g	64.8 g
- sugars	64.8 g	64.8 g
Sodium	25 mg	25 mg

Nutritional Information:

Nutritional information is to be used as an average representative example only.

Shelf Life:

Product shelf life is 12 months when stored under the correct conditions.

Storage and Handling:


Product should be stored in ambient conditions (<20°C) with a maximum relative humidity of 59%. Product should be kept free from direct sunlight in air tight containers/bags. Storage areas should be clean and regularly treated against pests.

Allergen

Present in Product

YES / NO

Cereals containing gluten & their products (wheat,rye,barley,oats,spelt)	No
Crustacean & Crustacea products	No
Egg & egg products	No
Fish & Fish Products (including molluscs w/out shells & fish oils)	No
Lupin & Lupin products	No
Milk & Milk products	No
Peanuts & Peanut Products	No
Sesame Seeds & sesame products	No
Soy & soybean products	No
Tree nuts & tree nut products	No
Sulphites, present in ingredients, additives or processing aids*	YES

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* Sulphite limit as per the FZANZ guidelines for sulphur and sulphite additives, does not exceed <3000mg/kg

Packaging/Weight:

Packaging weights vary depending on customer requirements.

Intended Use:

Food supplied as an ingredient for use in further manufacturing and processing.

Non Irradiation & Ethylene Oxide Statement:

This product is declared free from exposure or treatment from sources of irradiation and ethylene oxide.

Genetic Modification:

This product and any processing aids used in the preparation of this product are declared free from genetic modification.